

Vol. 25, No. 1

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MAPLE SYRUP DIGEST

Official publication of the NORTH AMERICAN MAPLE SYRUP COUNCIL

Published & Edited by:

Lloyd H. Sipple, RD 2, Box 126 Bainbridge, New York 13733 Phone: 607-967-7208

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DEADLINE FOR JULY ISSUE-JUNE 1

DIGEST ADVERTISING RATES

Deadline for copy -

By the first of the month preceding the date of the issue.

COVER PICTURE

"How sweet it is"

Chandra Benjamin, Jefferson, NY, samples the "first run." A New York photo contest prize winner submitted by Cletus Benjamin.

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Editorial

SUBSCRIPTIONS

With this issue we are completing the changeover to computer addressing. As we changed each state's list, we also eliminated all the "dead wood". From now on, the only ones who will receive the Digest are association members (if the association sends in it's members names and pays for the subscriptions) and individuals who subscribe directly to the Digest. A few complimentary copies will be sent to Extension Agents, Foresters, Libraries, etc.

Now that we've made the change it will be necessary that you keep your subscription up to date. If you belong to an association that takes care of it for you, fine. If not, you will have to take care of it yourself. As in past years, we're enclosing a return envelope, for your convenience, in the center of this issue.

We expect you to keep track of your own subscription either by making regular payments (one each year at this time) or by checking your check book stubs if you want to send enough for more than one year. Most of our subscribers take advantage of the 3 year saving. This is a very simple proceedure for you and it will save us a huge amount in billing and accounting.

The rates are: \$2.00 a year or 3 years for \$5.00. Due to the high postage cost, we'll have to charge Canadians \$3.00 a year or \$5.00 for 2 years, U. S. funds.

EDITORIAL ADVISORY BOARD

Last October, the North American Maple Syrup Council requested the forming of an editorial advisory board to assist the Digest editor in obtaining news items. A few appointments were made at the Council meeting and more since then with the help of the Council delegates. Eventually, we hope to have a

reporter in each maple producing state and province so that you can contact your reporter if you have anything you think should be printed.

For your convenience, the closing date for each next issue will be printed on the directory page of every Digest and the list of reporters, so far, is as follows:

CONN. Darrell Russ 203-642-5090 Westside Rd. Norfolk, CT 06058

MAINE T.A. Greene 207-787-2424 East Sebago, ME 04029

MASS. James Graves 413-625-9066 R.D. 1 Shelburne Falls, MA 01370

MICH. Frank Majszak 616-228-5835 R.D.1, Baatz Rd. Maple City, MI 49664

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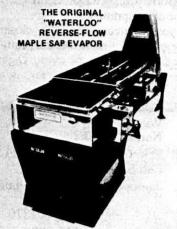
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VT. Ray Foulds 802-864-6305 393 S. Prospect St. Burlington, VT 04501

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- 1 21/2 X 81/2 Waterloo evaporator.
- 1 2 X 6 Waterloo evaporator.
- 1 2 X 5 Waterloo evaporator.

USED ITEMS

- 1 4 X 10 raised flue SS pan, used 1 season.
- 1-3 X 10 Lightning evaporator used 2 seasons.
- 2-6 X 7 Lightning Style Flue pans.
- 2 V pans for finishing syrup with steam.
- 1-2X6Oil finisher complete with arch & burner.
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COMING EVENTS

Connecticut Association Maple Workshop. Feb. 9, 12:30 - 4:30 at the Univ. of Connecticut W. B. Young Auditorium in Mansfield, CT.

Season Long Festival. Suppers every weekend featuring maple syrup. Producers open house at camps. Nova Scotia, Canada, Mar. 20 - Apr. 15.

Marathon Maple Festival, Marathon, NY Mar. 23 - 24

Somerset Co. Maple Festival, Meyersdale PA., Mar. 23 - 24 and 27 - 31.

Maine Maple Sunday, Displays in individual sugarhouses. Tentative date: Mar. 24

Michigan Maple Week - Statewide, Mar. 24 - 30. Crowning of Maple Queen at State Capitol.

Elmira Maple Syrup Festival, Elmira, Ont., Canada, Mar. 30

Andover Maple Festival, Andover, NY Mar. 30 - 31.

Geauga Co. Maple Festival, Chardon, Oh, Apr. 12, 13 & 14.

Belmore Maple Syrup Festival, Belmore, Ont., Apr. 13.

Vermont Maple Festival, St. Albans, VT, April 12, 13 & 14.

Elmvale Maple Festival, Elmvale, Ont. Canada, Apr. 13.

Endless Mountain Maple Festival, Troy, PA., Apr. 26 & 27.

Franklinville Maple Festival, Franklinville, NY, Apr. 26, 27 & 28.

Perth Festival of Maples, Perth, Ont., Canada, Apr. 27.

Potter-Tioga Maple Festival, Coudersport, PA., May 4 & 5.

Scoharie Co. Maple Festival, Jefferson, NY, May 4 & 5.

Wisconsin Maple Festival & Antique Museum, Reynolds Plant, Aniwa, WI, May 26.

Michigan Maple Syrup Producers Assoc. Board of Directors meeting June 13.

Vermont Maplerama, Randolph Center, VT. Registration & Banquet at Vermont Technical College, July 19 & 20.

MINNESOTA

Annual meeting of the Minnesota Maple Syrup Producers Assoc. is scheduled for May 3rd. at the Northwoods Restaurant in Barnum, Minnesota.

Mr. Phil Cook is currently working on projects to determine the feasability of maple syrup production in Minnesota. He is also working with several compounds that may be used to speed up tap hole closure.

The MMSPA is working on a project involving marketing combination packets of pure maple syrup and wild rice.

Lane Townsend, Pres. MMSPA

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David Buttolph, maple producer and operational manager of the Swanton Maple Syrup Equipment Service Center, in front of the 4'x12' 19-50 LIGHTNING EVAPORATOR.

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SAP PRICES

This year we are repeating last year's sap prices because syrup prices have remained about the same. We're printing it in case you may have mislaid last year's copy.

Please remember, this chart is published to be used only as a guide and the Digest in no way intends that it should dictate the price paid for sap by any producer.

Retail	22.00	24.00
Wholesale	16.50	18.00
Sap Brix	per. gal.	per. gal.
1.5	.034	.037
1.6	.048	.055
1.7	.062	.07
1.8	.076	.084
1.9	.089	.097
2.0	.10	.109
2.1	.11	.12
2.2	.119	.129
2.3	.127	.138
2.4	.136	.147
2.5	.142	.155
2.6	.151	.164
2.7	.158	.172
2.8	.166	.18
2.9	.173	.188
3.0	.18	.196
3.1	.188	.204
3.2	.196	.212
3.3	.203	.22
3.4	.210	.288
3.5	.217	.236
3.6	.224	.244
3.7	.232	.252
3.8	.239	.26
3.9	.246	.268
4.0	.254	.276



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These machines are designed for the do-it-yourself Maple Producer.

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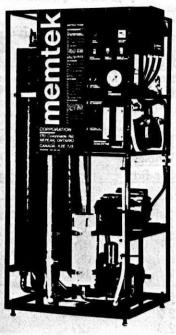
Memteks complete service and maintenance Complete delivery, set-up, and start up service

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Mr. David Mayotte East Fairfield, Vermont 05448 U.S.A. Tel: (802) 849-6810

eader Evaporator Co., Inc. 25 Stowell St. St. Albans, Vermont 05478 U.S.A. Tel: (802) 524-4966 524-3931

Mr. Bill Coombs Coombs Sugar House Box 186, Junct. Rts 9-100 Wilmington, Vermo 05363 U.S.A. Tel: (802) 464-5232

Mr. George Fogle Sugar Bush Si 2611 Okemos Road Mason, Michigan 48854 U.S.A. Tel: (517) 349-5185

Nate Danforth **Danforth's Sugarhouse** Country Road 05602 LLS A Tel: (802) 229-9536

Frank Schambach Shambach's Maple Syrup 7288 Hayes Hollow Road West Falls, New York 14170 U.S.A. Tel: (716) 652-8189

GREETINGS FROM THE CHAIRMAN



Christmas has come and gone. It's hard to believe that in less than two months, we'll be at it again. I'm sort of looking forward to it.

This issue of the digest should have the names and addresses of the research committee and also a listing of the Editorial Board which will help Lloyd bring together material for the digest. Other names may be added later on.

It is interesting to see the notices of new maple supply outlets. I really believe an increased interest in maple production is with us. If competition for maple equipment sales is any indication, we have a true growth industry--at least in the northeast.

Once again my congratulations to the Connecticut Ass'n. for the fine job done in hosting the Council. In spite of what some may think, we are progressing well in accomplishing the directives of the Council. We will meet the challenge of each new issue in the best way we know how, and as quickly as possible.

This will be a good year to tap a few extra trees.

Gordon Gowen

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Home made arch and evaporator built by Leslie J. Raymond in Swain, NY. A week-end project of 20 taps. New York photo contest prizewinner.

NEW YORK MAPLE PHOTO CONTEST

Sponsored by the Central New York Maple Producer's Association for the promotion of the New York State Maple industry.

RULES:

- Picture must show some phase of maple production.
- Picture must be taken by person submitting entry.
- Amateur photographs are encouraged.
- Color picture or color slide acceptable.
- Contest open to all residents of New York State.

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- Photo/slide becomes property of Central New York Maple Producer's Association.
- 7. Entries due by May 1, 1985
- 8. Prizes 1st, \$35.00; 2nd, \$25.00; 3rd, \$15.00.
- Send entries with your name, address and telephone number to William Campbell, Smyrna, NY 13464.
- Judging will be based on originality and quality.

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1984 WISCONSIN MAPLE TOUR

Door County was in full color for our fall maple tour, which was held Saturday, October 6th. Although, Mother Nature, as usual, had her hand in the weather! It was overcast and tried very hard to rain all day.

We began our day at the Carlsville Bar with a record registration, and not all maple syrup producers either. It seems that our tours are drawing in other than syrup makers. Maybe we can convert them!!!!

Our very well planned day, consisted of going to the U.W. Peninsular Experiment Station where we got to see the field lab for fruit specialists. There is 120 acres in which they try to improve varieties, control pests and increase production.

Then we were guests of the Ed Staats Sugarbush, who have been in the maple business for about 15 years. They operate a 4' x 12' evaporator and tap 1300 taps, using tubing and pails.

Next we went to the Roland Jorns Sugarbush, who also were our tour hosts. They have been making maple syrup for about 45 years. Their operation consists of a 4' x 16' evaporator and a reverse osmosis unit. They tap over 2400 taps.

From here it was off to the famous Door County Fish Boil. For all of us who have never had it, it was quite an experience! We even got to watch them boil the fish. If you ever get into this area, try it, you just might like it!

Our next stop was that of a husband and wife operation, the Ole Olson Sugarbush. Ole does the woods work and his wife Vera runs the 5' x 14' wood fired evaporator. Ole hangs about 1250 buckets.

For a little change, we then went to Ray's Cherry Hut, which was a modern farm market, Egg Harbor Orchard and apple packing plant and the Door County Winery, which was the old Door County Schoolhouse in Carlsville.

Our tour ended with our banquet and small program at the Carlsville Bar. A great big "thank-you" to Roland and Donna Jorns for the terrific day we all had.

Gretchen Grape, Holcombe, WI

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Newport, Vermont 05855

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CAN WE HELP YOU WITH YOUR MAPLE REQUIREMENTS?

Letter to the Editor

Dear Lloyd,

I would like to express my dismay that the directors of the North American Maple Syrup Council voted 13-1 against taking a position on acid rain and air borne pollution. A motion was made during the annual meeting in October, that would have requested government officials to recognize our concern in the maple industry and called for enforcement of the National Clean Air Act.

One of the reasons for rejection of the motion was that it was incorrectly suggested that enforcement of the Clean Air Act could force sugarmakers to clean up their stack emissions. Even if this were so, it seems that if we are part of the problem we would want to be part of the solution. There will be no need to worry whether evaporators cause pollution if we have no trees from which to produce sap for boiling.

I am not suggesting that there has been wholesale loss of trees because of acid rain, but consider some facts. Most scientists involved with studies of tree health will agree there is a problem, and most believe that steps should be taken now to counter the problem. There is more to study about the mechanisms by which acid deposition affects forests, but enough is known to begin developing solutions. There is general agreement that we need not wait until every angle has been examined. Further, there is reason to be concerned about the rapidity with which tree mortality can show up and progress through a geographical area. In Germany the march of death across the forest landscape has been dramatic and fast. Stands of trees appearing unharmed in 1983 are dead today. Apparently the effects compound expotentially.

As an industry we have a great deal to lose. If we lose our sugarbushes, we

have nothing. Problems with marketing, energy efficiencies, packaging, quality control and sugarbush management pale by comparison with the basic issue of maintaining the health and vigor of our resource. We can over dramatize the situation, but we can also be too sanguine about nature taking care of itself. I believe doing nothing or waiting until we have absolute proof that acid rain is a culprit in declining tree vigor is the greater mistake. The most conservative position to take is not to sit back, but to call for controls on air pollution that will protect our resource until we have time to research all the effects of acid deposition.

The Vermont Maple Industry Council has taken such a position. It asked that the matter be considered by NAMSC. The Council speaks nationally and internationally for the maple industry. Except for publishing the **Digest**, the most important role it serves is to communicate with government about important issues facing sugarmakers everywhere. That is why I am so disappointed that this leadership position was not used to confront the problem early. I'm sure it will come up again and then I hope affirmative action will be taken.

David R. Marvin Johnson, Vermont

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LAMB'S CORNER



In the last issue, I wrote a condensed version of the report I gave at the October Council meeting. I only shoveled off half the load then. Here's the rest of it.

A few years back an honorary system was set up by the North American Maple Syrup Council to give plaques to people who had made great contributions to our maple world.

This year, the first one goes to Mary Coombs of Jacksonville, Vermont. Her dedication to marketing and promotion of maple has been a great contribution to all of us. If the microphone had been portable I would have had her give us greenhorns a few pointers.

Next is Melvin R. Koelling, a consigncious and dedicated research man and teacher. Mel spent many years at North East Forest Experiment Station and is now at Michigan State University. We appreciate his work and respect his judgement.

Lewis J. Staats, Cornell, NY, is Fred Winch and Bob Morrow's protege and our maple specialist. He lives in Lake Placid and operates the Uihlein-Cornell Experimental Sugar Bush there for Cornell University.

R. W. "Shorty" Danforth and his wife, Florence. You will notice these plaques are made out in the husband's name. This is to show who's boss which is a lot of baloney.

Shorty and Florence have dedicated their entire lives to maple as well as running the Vermont booth at the Eastern

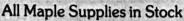
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Gordon Gowen, center, approves as Bob Lamb awards plaque to Mary Coombs.

States Exposition selling up to \$60,000.00 a year. They're usually the first to use all the new innovations that come along.

Of course, Shorty has had his problems to keep up with Florence, but he has kept up. There has never been any slack in the tugs or air under the collars of this pair. One time, at a local syrup meeting, people started telling how big they were in the maple industry. Shorty got sort of disgusted and told them he was the biggest syrup producer in Vermont. He's 6'5" tall and weighs 325 pounds.

Harold and Evelyn Tyler, Westford, NY. Harold is one of the original innovators in the maple world. I didn't even embarrass him by asking how many new ideas he had tried that didn't work. He is also past president of the I.M.S.I.

Until recently, Harold operated a sizeable dairy farm. He perfected a new breed of cattle that had shorter legs on one side so they could feed on his steep

hillsides. His stalls are higher on one side to accommodate the short legs. Getting the cattle off the hills and into the barn is a problem he still hasn't solved.

Bob and Vera McConnell, Coudersport, PA., have been leaders in their area for years. They're not only leaders in the maple revolution but have given thousands of hours of time to festivals, tours and is a faithful attender to the Council.

They say Potter and Tioga County, Bob's stamping ground, is God's country, I can believe it. When God made that country, he dumped the dirt in there in tremendous piles and then never came back to level it off. I guess he figured no one would ever want to live there anyway.

In closing, I'd like to wish the best to everyone until we meet again. It may be in Hell but we'll still stick together.

This Article Sponsored by

Bob Samb

HOW TO DO IT --

Off-flavored Syrup

Many producers store syrup in tanks and use overhead ultra-violet lights to eliminate surface growth of microorganisms.

If the area over the syrup where the lights are located is sealed or nearly sealed, an objectionable ador may develope which might eventually be absorbed by the syrup causing an off-flavor.

To guard against this possibility, the area over the syrup should be well ventilated but screened to eliminate insects. This will allow the odor to pass off as it is produced and the syrup will retain it's original flavor.

RESEARCH COMMITTEE

The following motion was adopted by the North American Maple Syrup Council at their 1984 convention at Danbury, Connecticut:

- -Set up a research fund and a research review committee.
- -The committee will set some guidelines for research proposals, a budget limit, and a deadline for receiving the proposals.
- -The committee will rank the proposals on their merit, and decide which of these proposals will be funded, depending on the availability of funds.
- -The committee will make its recommendation to the Council Executive Committee, that in turn will bring a trial resolution to the Annual Meeting of the Council.
- Results or progress report will be presented at the next NAMSC meeting by the award recipient(s).
- -Paper(s) with results of the funded research project(s) will be sent to the Maple Syrup Digest for publication after peer review.

A committee of Lynn H. Reynolds - Wisconsin, David R. Marvin - Vermont, and Darrell F. Russ - Connecticut, was appointed to screen, critique, and recommend research projects to the board of directors of the NAMSC for their consideration towards contributing to and/or funding of such research projects.

Research projects may be submitted for consideration based on the following guidelines:

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- Proposals must be received no later than August 1, 1985 for consideration in 1985. Proposals received after that date will be considered in 1986.
- (2) Proposals shall be complete and detailed in content. However, proposals shall contain a short concise cover statement briefly explaining cost, scope, objective, procedure, and anticipated value to the maple industry.
- (3) Proposals shall contain detailed estimated cost breakdown, within the detailed report.
- (4) Proposals shall be submitted with a minimum of five (5) complete copies.
- (5) Proposals must contain a complete reference section listing and explaining any similar or duplicating research previously accomplished. Proposals for duplication of previously completed research must contain detailed explanations of why such duplication is warranted.
- (6) Results or progress of funded projects must be presented annually at the convention of the NAMSC and must be published in the Maple Syrup Digest as soon as possible after completion.
- (7) Send proposals to: Lynn H. Reynolds, Research Committee, North American Maple Syrup Council, Route 2, Box 326, Hortonville, WI 54944.

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SURVEY

The research review committee has the responsibility for recommending research proposals to the North American Maple Syrup Council for possible contributions toward funding of those proposals. To aid this committee in screening and recommending projects, we of the committee, sincerely invite and urge your participation in the following survey.

1.	 I am (check only one that most accurately 	describes yourself).
	 □ A Maple Producer □ A Maple Research Person □ An Interested Party 	A Maple Syrup Buyer or Packer A Maple Equipment Manufacturer or Dealer An Extension, Government, or Uni-
		versity Employee
	☐ Other(Please do not combine the above Cate	market and the second of
2.	I would like to see research done in the fo ities from 1 through 5 - use number [1] as	llowing areas (rate your highest prior- your highest priority).
	 □ Maple Sap Collection and Handling □ Maple Syrup Production □ Maple Equipment □ Maple Sap and Syrup Chemistry □ None (Past and Current Research is Adequate) □ All Environmental Factors Af- 	Maple Syrup Packaging Maple Syrup Marketing Maple Decline Acid Rain and its Relationship to Maple Trees Other
•	fecting Maple Trees (Including Disease, Stress, Health, and Vigor)	(Be Specific)
3 .	3. Define "Maple Decline" to the best of your	ability and as you see it.
_	(Please be brief and	specific)
4.	4. What do you think causes "Maple Decline"	
	(Please be brief and	specific)
5.	5. Do you have a "Maple Decline" problem in y	your geographical area? 🗆 Yes 🗆 No
6.	5. Your State or Province?	erroretgerer opti-
7.	 Do you think we need research to determine \[\sum \text{Yes} \] 	possible causes of "Maple Decline"?
8.	 Do you think the North American Maple contributions toward future research project 	Syrup Council should raise funds for cts? Yes No

SURVEY (Con	tinued)
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## Y's	Indian Pro						- 1	-02	HI ST	ew off,

15. No signature necessary, but appreciated. Please submit no later than May 1, 1985 to: Lynn H. Reynolds, Research Committee, North American Maple Syrup Council, Route 2, Box 326, Hortonville, WI 54944

HOW TO DO IT

Lights For a Remote Sugar House by Hank Parker, New Hampshire

My sugarhouse is in my sugarbush and is far enough from my house and the powerlines that I do not believe it is economically viable to bring in power from the public utility lines. However I have to work nights like any other syrup maker and I appreciate the convenience of electric lights with their instant off/on, their fire safety as compared to kerosene or gas, and their relative brillance.

I would recommend the 12 volt battery system that I use to anyone with a non-electrified sugarhouse who would like the convenience of electric lights.

I use an RV storage battery (Sears) to store the electricity because it has a better characteristic for deep cycling than the usual car or truck battery; however a car, truck, or tractor battery would work just as well as long as it was recharged frequently. For light I use a florescent light which I made from a standard instant tube used with a special 12 volt do ballast. I also use small quartz halogen bulbs such are used in the new auto spotlights. The florescent lights are five (5) times more efficient than the usual incandescent car bulbs; the quartz bulbs are twice as efficient as the incandescent bulbs. Such efficiency is important since it means that you can get five times as much light or for five times longer before it is necessary to recharge the battery.

I built my florescent light using the special 12 volt dc ballast that I purchased from IOTA Engineering Company, 4700 S. Park Ave., Suite 8, Tucson, Arizona 85714. The light from these lights is far superior to regular florescent light because it has a frequency of about 20,000 cycles a second instead of the usual 60 cycles which often produces an annoying flicker. In addition to the ballast which costs about \$23 for big bulbs (the 48 inch 40 watt size) to \$15 for small bulbs (24 inch and less). I needed a bulb (on sale for \$2). two terminals to hold the bulb (\$1 each from the friendly hardware store), and a piece of metal eaves trough or a bent piece of sheet metal to hold the bulb and form a reflector. One could also build a wooden frame and reflector but florescent bulbs must have a piece of metal running the length of the bulb in order to start (I'm told). Thus my light fixture is a 40 watt, 48 inch bulb that gives as much light as an incandescent bulb of 200 watts. It uses 3 amps of battery power, thus I can run it for 20 to 25 hours before I need to recharge the batterv.

It's very convenient to be able to walk in the door, flick a switch, and have the sugarhouse bathed in light. I use the little bulbs to light up the woodshed when I need another load of wood and to light my canning operation; both uses are only for relatively short periods of time.

Of course if you want to get fancy you could install a solar cell (\$200) to recharge your battery when the sun shines. Or you could use a windcharger (if the wind blows around your sugarhouse) or one of the new small waterwheel-and-generators that have just come on the market (\$400 to \$600) if you have a brook. But don't wait for such expensive options, buy the parts to build a light and enjoy the delight of a well lighted syrup operation this year.

ANNUAL PENNSYLVANIA MAPLE TOUR

The 1984 Pennsylvania Maple Tour was hosted by the Potter-Tioga Maple Producers Association and the McKean County Producers. Port Allegheny, McKean County was the headquarters for the weekend of September 26 and 27.

About 100 people began the tour at Hammermill Paper Company. A guide explained how one of the largest wood chippers on the east coast operates and how by-products of the chipping are handled and sold. The Port Allegheny site also has a log yard and Hammermill staff explained how the company handles wood lot cutting, sorting and selling of logs to other companies for lumber and furniture.

The next stop was at Silver Hill Farm, the Vincent and Stephen Matthews

maple operation at Shinglehouse. The Matthews have a 6' x 16' evaporator that handles their 1200 taps. The entire operation is on tubing. They built a unique vacuum dumping system that was demonstrated to the group. It was a cold, damp day and homemade donuts, coffee and hot chocolate were really enjoyed by all.

Paul Snyder, Potter-Tioga Assn. President, was master of ceremonies for the annual banquet. Stan Hess, district forester for the host counties, narrated an interesting movie, made in the 1920's that showed how virgin timber was harvested in north central Pennsylvania. Pam Schmouder of Liberty was crowned 1985 Pennsylvania Maple Sweetheart by Deanne Stahlman, '84 Sweetheart. Pam represented the Potter-Tioga Assn. Michelle Bush, Northwest Assn was selected first alternate and Kris Green, Endless Mountains Assn. was second alternate.

On Saturday Morning the tour began

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with a visit to Glenn Cunningham's Maple Camp at Smethport. A district forester discussed how the maple cankerworn defoliated and killed much of the old sugar bush in 1976-78. The trees were removed for logs. This spring the Cunninghams were able to put 350 taps in the young bush and made 53 gallons of syrup. Glenn designed a finishing, filtering and bottling system to be fired by propane and has found it very successful. After coffee and doughnuts, Duane Andrews at Ormsby described how his operation has expanded in ten years from a 2' x 8' evaporator to a 4' x 12', a new sugar house, tubing on vacuum and plans for an aerial system for 1985.

Stroup's Sugar House at Marvindale, was the last stop for the group. Ken decided to move his whole operation to a more visible area and is constructing a 20 x 30' log sugar house along U S Rt.

6. He will have a 4' x 14' evaporator, heated by "used" oil. Because of its location, the building will also serve as a sales area.

A chicken Bar B Que was served to the group at the Kinzua State Bridge. This historic viaduct was originally built in 1882, and was replaced in 1914 for the New York, Lake Erie and Western Railroad Company. It is 301 feet high and 2053 feet long. No longer in use as a rail bridge, the area and viaduct were designated Kinzua Bridge State Park in 1963 and maintained by the Pennsylvania Department of Forests and Waters.

Robert McConnell, business manager of Potter-Tioga Assn. was coordinator of the event. A number of commercial exhibitors had their products on display and were available for discussion during Friday morning registration and other free times during the two days.

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AMERICAN MAPLE MUSEUM

The American Maple Museum will hold their annual Maple Festival on Saturday, May 18, 1985. Highlights of the day will include: official opening of the museum for the season, induction into Maple Hall of Fame, State Maple Queen Contest, maple parade, equipment and supplies displays, pancake breakfast and chicken barbecue.

One of the highlights of the festival each year is the induction into the Hall of Fame of two persons who have been

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As in the past, any maple producer can nominate persons of their choice. The two who receive the greatest number of votes will be inducted into the Hall of Fame. All nominations must be received at the Museum by March 15, 1985, to be counted.

The Museum committee has started planning for the 1985 New York State Maple Queen Contest. To be eligible contestants must:

- 1. Be a resident of New York State.
- 2. Be between the ages of 16 and 21.
- 3. Be a girl of a maple producing family, or of an employee of a maple producing family, or someone sponsored by a maple producer who has spent at least twenty hours of service in his/her sugarbush.
 - 4. Give a 2 to 3 minute presentation,

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oral or written, topic of own choosing relating to maple syrup production.

Judging will include appearance, poise, presentation and knowledge of maple syrup production. It is hoped each district or Association will sponsor at least one or two candidates.

Application forms may be obtained from American Maple Museum, Box 82, Beaver Falls, NY 13305. Please mail requests by March 25, 1985.

The schedule for the Maple Festival will be as follows:

7:00 AM - 10:00 AM -

Pancake Breakfast

10:30 AM - 1:00 PM -

- Hall of Fame induction
- State Queen Contest
- Special Music

1:30 PM - Maple Parade

2:30 PM - Chicken Barbecue

All day - Games, maple equipment and supplies displays, Museum and gift shop open.

We hope to see all of you on the 18th. The Museum continues to grow, both with displays and visitors. With your support it will continue to grow in the future.

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NEW YORK MAPLE ASS'N **BUILDS SUGARHOUSE**

The Northeastern New York Maple Producers' Association decided in late May, 1984 that they would build a Sugar House on the Clinton County Fair Grounds and have it in operation opening day of the fair, July 31, 1984.

Producers contributed the trees (12) cut, trucked and sawed the logs at a producers mill for a 30' x 50' board and batten sugar house on a concrete slab already in place. Building studs 3" x 6" and many boards 14"-16" wide.

The Champlain Valley Beekeepers Association helped to erect the building and they use 150 square feet in the building.

The mutual construction date of June 22nd had 35 volunteers assemblying



from bag, rinse out solids in hot or cold water and replace. Liner has long life with careful use.

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the frame. Work progressed rapidly and the only framing expense was for nails, roofing and the tracks for two doors.

The Sugar House has 100 amp service, twenty outlets, and counter top with 3 ss sinks.

Sixty feet of sales counter are conversation pieces, 2" pine planks 22" wide with natural finish. These have been stored as rough planks for many years. This was one of several contributions by one producer, a hard working, real ordinary, enthusiastic old timer.

Many people contributed much, including time, effort, know how, material, supplies, equipment, product, utensils, money and financing to assure a first class operation worthy of the many compliments received.

One hundred people contributed the 720 person hours to operate the build-

ing during the Fair.

All maple syrup, sugar and cream sold were contributed. Products sold included: Maple syrup, sugar cream, sugar on snow, maple frosted doughnuts, maple flavored sno-cones, tea, coffee and milk.

Producer supplied and manned the steam kettle to make sugar and cream.

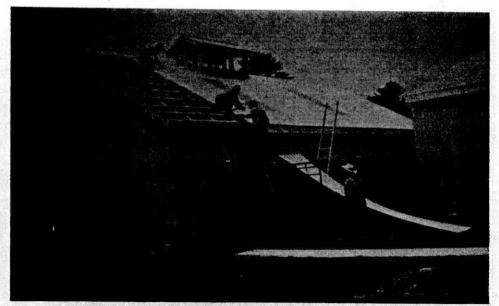
3' x 10' oil fired evaporator with storage tank was fired from time to time to give the effect of boiling sap.

Producers supplied many exhibits both old and new.

A spout display, wood, metal and plastic covering a hundred years.

Wood buckets and pails, galvanized and aluminum buckets, sap bags, snow shoes, bit brace, breast drill and back pack tapper. Yokes for man and beast covered a period of maple history. Model sugar house made several years ago.

Section of maple tree 103 years old, taped 200 times, produced 50 gallons of maple syrup. Value of sap produced every ten years equal to wood or timber value of tree.



Modern equipment included forced draft, economizer, pressure filter, tubing and vacuum system, reverse osmosis.

New York State Pure Maple Syrup, produced in New York posters, sugaring scenes and pictures decorated the walls. One producer was offered \$1,000 for a painting of his Sugar House

An objective evaluation of Fair week would be that the building and exhibits were great, very successful, many compliments. Maple awareness was

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promoted. Sales were not as great as hoped for but good for a first effort.

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      Martin Collins - RFD 3, Putney, VT 05346
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      Nate Danforth - County Rd., Montpelier, VT 05602
Bill Coombs - Box 186, Wilmington, VT 05363
                                                                           802-464-5232
      Dale McLenithan - RD 2, Barbers Pond Rd., Bennington, VT 05201
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  NH David Douglass - Center Conway, NH 03813
                                                                           603-447-5120
      Bill Nichols - Nichols Hardware, Lyme, NH 03768
                                                                           603-795-2214
      Richard Moore - Sunnyside Maples, RD 8, Concord, NH 03301
      Frank Owen - Colebrook, NH 03576
                                                                           603-237-4432
      Jeff Mason - Red Bucket Sugar House, Kinne Brook Rd., Worthington, MA 01098 413-238-7710
      Will Shattuck - Devon Lane Farm, Belchertown, MA 01007
                                                                           413-323-6607
      Louis Berecz - 41 Washington Rd., Woodbury, CT 06798
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  ME William Webber - P.O. Box 161, Farmington, ME 04938
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4) Participation in Annual Meeting and Summer Picnic

 Opportunity to supply syrup for sale at Eastern States Exhibition and to volunteer there as a representative of Massachusetts maple producers

Opportunity to use materials bearing the Associations name and logo in the promotion of your own product

 Participation through the Association in various promotional activities and grants funded partly or wholly by the Massachusetts and U.S. Depts. of Agriculture

The Association makes a strong effort to identify Massachusetts maple pro-



ducts as top quality produce. We work closely with the State Dept. of Agriculture to encourage Massachusetts residents to buy within state (Massachusetts Grown...and Fresher, and "Keep Massachusetts Growing"). While we cannot conduct actual inspections, we expect our members to conform to all state and federal standards regarding the production and sale of maple products. We try to disseminate information to our members that helps them maintain strong quality control.

The Massachusetts Maple Producers Association is a non-profit organization. We raise funds for our activities through 1) commission on container sales 2) membership dues 3) occasional grants from governmental agencies.

We are governed by a 9 person Board of Directors elected by the membership to three year terms. In addition, a Coordinator(s) is paid to organize most functions of the Association and to order, house, and dispense all containers and materials. The Coordinator(s) serve at the appointment of the Board of Directors.

Dues in the Association are currently \$10 per year and cover membership from January to January. Dues paid by January 15 for the following year will include a subscription to the Maple Digest. Membership is open to all Massachusetts maple producers, and to others directly involved with maple sugaring. Massachusetts producers who are members get one vote per membership at the annual meeting. We will place interested parties on our mailing list without other membership benefits upon written request.

Further information is available from: Rick and Pat Chandler, Coordinators Mass Maple Producers Assoc. P.O. Box 207, Ashfield, Mass. 01330.

CLASSIFIED

4' x 12' Grimm Lightning evaporator, wood fired, SS pan complete, 20 hp steam boiler with SS 2' x 8' V type steam finishing pan and stand. 2 Lynn oil burners, 15 GPH (excellent). Will sell or trade for Syrup. (518) 853-4022

Reverse Osmosis, removes 40% at 5 gph, new membranes, pump rebuilt, \$1495. Don Mount, Box 74, RD 1, Two Harbors, MN 55616

3 x 8 Leader wood fired evaporator with steam hoods, arch and stainless front pan. Complete: \$2000.00. Extra parts. Must see to appreciate. Fisher's Mountain Sugar House, Grassy Meadows, WV 24943

DEALERS WANTED! Now for the first time ever you can become an I.P.L. tubing dealer. A dramatic break-through in marketing makes this possible. Phone or write today. Schambach, 7288 Hayes Hollow Rd., West Falls, N.Y. 14170 Ph. 716-652-8189

WANTED: Agents or Distributors to sell complete line of Canadian Maple Syrup Equipment. SMALL BROTHERS INC., P.O. Box 160, Dunham, Quebec, Canada. JOE IMO. Tel: 514-295-2451

Plastic Barrels - Food grade, used once for apple juice. Indestructible. 41 - 61 gal. open & closed top. 1 - 9 @\$10.00 10 or more @\$8.00 (413) 628-3286 or 628-3873 Ashfield, Mass.

FOR SALE: 3 x 10 Lightning s.s. pans, preheater hood, 35 bbl. storage tank, 7-1/2 bbl. gathering tank, sap pump, filter press, finishing pan, lamb tapper, 900 taps & all tubing. . 2-1/2 x 8 Lightning wood fired w/blowers, s.s. pans, preheater and syrup pan hoods.

 5×10 King flue pan. 4×16 Grimm complete, 3×8 Leader pans. 3×8 Grimm pans $6w\times4$ 1 s.s. lightning syrup pan, large s.s. filter tanks, storage tanks, cream machine, 3.000 - 4.000 taps used tubing, 50 gal. aluminum and 25 gal. copper steam kettles. $5'\times10'$ Lightning Stainless Flue pan \$2200. SMADA FARMS, Star Route, Greene, NY 13778 607-656-4058

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Hussey Bacon Jugs: A Proud Tradition.

From our sturdy gallon jugs to the newest 3.4 ounce Sampler size, Hussey Bacon jugs are made with pride to hold fine syrup.

Molded from the best virgin resin and rigorously inspected, our jugs have an appealing old fashioned color and texture.

Syrup producers have relied on our quality for years. It's all in our new booklet, Pure and Simple. For your free copy, write to Charlie Bacon at the address below.

- Famous Bacon Jugs—8 oz., pint, quart, half-gallon, gallon and our new 3.4 oz. Sampler jug.
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- Name and Grade Labels.
- Cartons-individual mailers and multi-pack shippers.



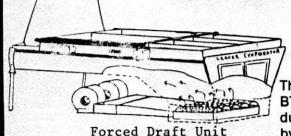
Hussey Molding Corporation

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Where to Find Bacon Packaging:

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Kinney & Hodgkins Maple Supplies, Thorndike, ME 04986
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Devon Lane Farm Supply Inc., Daniel Shays Hwy., Belchertown, MA 01077(413)323-6607 James Ewen & Sons, 66 Elmwood Rd., Lunenburg, MA 01462(617)582-6655
Michigan Sugar Bush Supplies, 2611 Okemos Rd., Mason, MI 48854
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N.H. Maple Producers Assn., Warehouse, Rt. 106, Loudon, NH 03301 (603)783-9961
Richard Moore, RFD No. 8, Concord, NH 03301(603)267-8217
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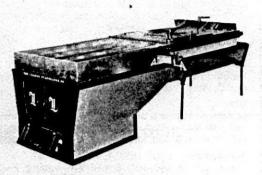
LEADER EVAPO COMPLETE SUPPLIER TO THE

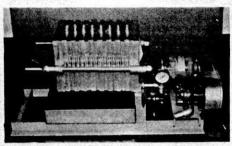


This unit will increase the BTU's by 10% to 20% and reduces the wood consumption by 30% to 50%. Can be installed in any wood fired arch.

LEADER KING VERMONT EVAPORATORS

STORAGE - GATHERING TANKS
MADE WITH DOUBLE SEAM
LOCKS FOR DURABILITY
RAITHBY ECONOMIZER
MEMTEK R.O. MACHINES
LAMB TUBING & FITTINGS





Leader Maple Syrup filter press.

10" plate & frame filter Press, filters upwards to 150 gallons before needing paper change. No cloths needed.

Leader Evaporator Co. Inc.

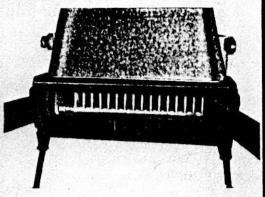
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RATOR CO., INC. MAPLE PRODUCER SINCE 1888

COMPARE QUALITY BEFORE YOU BUY

REAR VIEW OF LEADER ARCH

We have built the rear of the Leader arch of the same quality castings, featuring wide doors for the convenient cleaning of flues. It is very essential that flues be kept clear of soot and carbon if best results from fuel are to be obtained. A flue brush is included with each rig. Note the seamless drawn copper drain



pipe 1 1/8" square, firmly soldered to the bottom of the flues which, through a 3/8" hole in each, are quickly drained, flushed and automatically cleaned.

Have A Good Season

LEADER FLUE CONSTRUCTION

Notice the double locked seam construction used in our flue ends resulting in four thicknesses of metal at this point. The ends are then saturated with hot solder. Each step is carefully brought out in the picture at the left. To give added protection the flue ends at the front of the flue pan which come in direct contact with the flames are also soldered on the inside. These sections are then fastened together by a special method of locking seams which ensures a tight rigid joint. This method eliminates

any danger of moisture accumulating in the seam itself. The inside of a Leader seam has never been known to rust out. Notice heavy brass flange securely attached to end of drain pipe and side of flue. Here again you see that extra quality found throughout the LEADER.



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The Original & Backbone of Maple Tubing

First, & most important, 2 new models of a new Spout System that we believe will obsolete previous Spouts, no gimmicks, does it all, and will save hours of time. Pat.Pend.

2nd. 2 new models of a new Tee for some installations.

3rd. A heavy duty 5/16 Y for occasional use where it will help.

Then there will be 5 other new items or improvements.

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