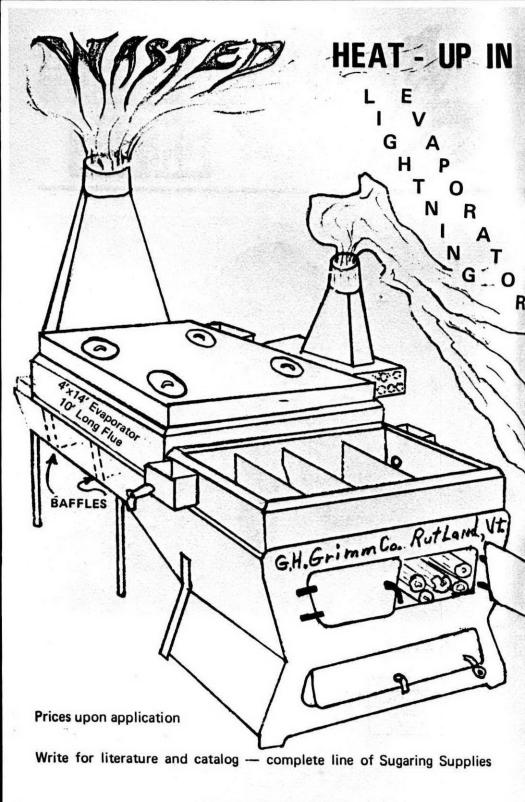


Vol. 20, No. 3

October 1980

BULK RATE U. S. POSTAGE PAID BAINBRIDGE, N. Y. PERMIT NO. 12

Address Correction Requested



# SMOKE - IS LOST FUEL AND PROFIT

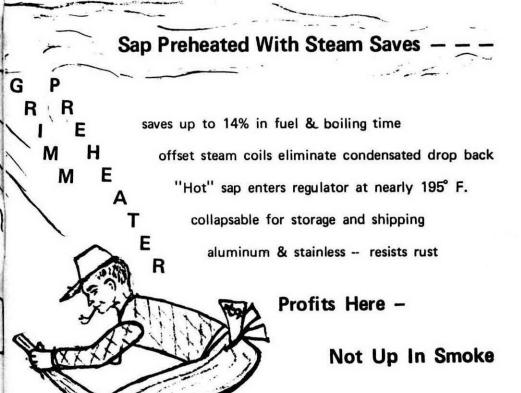
raised flue \_ longest flue pan in the industry

arch baffles hold heat in flues before going to stack

raised flues can't be struck while firing

gravity fed syrup pan minimizes burning

quality workmanship by experienced U. S. Craftsmen



Manufactured by
G. H. GRIMM CO., INC.
Rutland, Vermont 05701

Phone 802/775-5411 802/773-9519

#### NATIONAL MAPLE SYRUP DIGEST

Printed by . . . . York Mail-Print Unadilla, N. Y.
Edited by . . . Lloyd Sipple Bainbridge, N. Y. 607-967-8331
DIRECTORY OF OFFICERS

Ronald Shaw . . . . Chairman Hawkestone, Ont. LOL1TO 705-325-6878

Russell Davenport . . Vice-Chairman Shelburne Falls, MA, 01370

413-625-2866 Gordon Gowen . . Secretary-Treasurer Alstead, N. H. 03602 603-835-6531

#### DIRECTORS

Michael Girard . . . 203-658-5083 Simsbury, CT 06070 Orlando Small . . . 207-778-2404 Farmington, ME 04938 John Kroll . . . 612-732-2575 Long Praire, MN 56347 Terry Healey . . 616-582-7683 Charlevoix, MI 49720

Kenneth Bascom . . 603-835-2230 Alstead, N. H. 03602

Gordon Brookman . . . 716-988-3617 South Dayton, N. Y. 14138 Ture Johnson . . . 216-834-4206

Burton, OH 44021 Edward Curtis . . . 717-253-3759 Honesdale, PA 18431

Wilson "Bill" Clark . . 802-325-3203 Wells, VT 05774

715-449-2057

Adin Reynolds . . . Aniwa, WI 54408

#### NATIONAL MAPLE SYRUP DIGEST

Published by: Lloyd H. Sipple R D # 2 Bainbridge, N. Y.

Published four times a year. (Feb., July, Oct., Dec.) Postage

Paid at Bainbridge, N. Y. 13733 Mailed outside our cirulation area for \$3.00 per Year.



Printed by:

YORK MAIL-PRINT, INC. Mill & Watson Sts. Box 489 Unadilla, New York 13849

#### **COVER PICTURE**

RAYMOND T. FOULDS

Extension Forester of Vermont, retires.

See article page 12.

#### DIGEST ADVERTISING RATES

2 Page Spread . . . \$335.00
Full Page . . . . . 180.00
1/2 Page Vert. or Hor. 100.00
Column Inch, . . . 14.50
Classified . . . . 50 per word
Deadline for copy First of month preceding
Issue

#### FILTER BAG LINER



No need to remove filter bag from syrup filtering tank. Just remove liner from bag, rinse out solids in hot or cold water and replace. Liner has long life with careful use.

#### KOPEL FILTER PAPER COMPANY

2538 S. Damen Avenue, Chicago, III. 60608 Serving the Maple Syrup Industry more than 25 years

# Editorial

There wasn't any editorial in the last Digest. There was no women's page either, and there's none in this issue so I guess I had better tell you why.

I went to a meeting of our state Maple Association last June 10th. The July Digest was about to go to press and I was hoping to get an idea at the meeting for an editorial which I hadn't written yet. If I got one, I soon forgot it.

When I returned home Mary Lou wasn't a bit good. Had to go to the Hospital in a hurry and after four weeks, an operation and anything else they could think of that they could charge for, they let her come home. She's on some kind of treatments for six months and then I expect she'll be good as new. We both feel all you folks who read this column and the women's page are our friends so — thought you'd like to know.

There's another reason there's no women's page — no copy. You better get busy and send some in 'cause she'll be better soon and need it. Also, if you've tried to call and no one answered, maybe it's because she can't get to the phone very fast and I have to work for a living part of the time, so please try again.

Otherwise, I guess everything is fine. I don't know yet how the Digest is going to come out financially this year. If you didn't send your contribution, it's not too late or you can send twice as much next February when we'll put in another return envelope.

There doesn't seem to be much syrup around the woods any more. Sales have been good this summer in spite of the high prices. Buyers seem to accept the \$20 to \$24 per gallon cost as reasonable. Sales at most fairs have been as good or better than ever. The N. Y. State Fair was off on attendance after a record last year but maple sales were about the same. It was the hottest ten days we've ever experienced so sugar sales were way down but syrup made up for it. In fact, we sold more gallons and half gallons than last year so the \$21.00 a gallon price couldn't have been too high.

If you're not getting somewhere near this price at your place you really should do some thinking about it. But then, maybe you'll have the same trouble I have which was described perfectly on a tee shirt I saw at the fair.

"When I work, I work hard When I sit, I sit hard. When I think, I go to sleep".

> Yours, Lloyd

ADVERTISERS: Our cost of printing the Digest has gone up about 25% in the past year. If we increase advertising rates 20% we should be able to operate at least for this coming year.

See directory on page 4 for the new rates which will take effect next issue (Dec. 1980).

#### **BUDDY SYRUP**

Convert to marketable grades
by new FDA approved process
For information and prices contact
CLAUDE HULLS Consultant

CLAUDE HILLS, Consultant Flourtown, Pa. 19031 (215) 233-0132

# KRESS Jugs



NOW PRODUCED FROM
HIGH DENSITY POLYETHYLENE
Virtually Indestructible . . . .

Containers for the food product of QUALITY







SAME
HIGH QUALITY,
COLOR and DESIGN
in Half Gallon, Quart,
Pint and Half Pint Jugs.

Kress Creations, Inc.

349 Christian Street Oxford, Conn. 06483 Phone (203) 264-9898

### AROUND VERMONT

by Bill Coombs

# VERMONT MAPLE INDUSTRY COUNCIL

The Council states that maple syrup adulteration is a very serious problem and that the enforcement of the laws need legal justification before they can be upheld in a court of law. They strongly urge that all possible means be taken to see that the legal ramifications needed to take offenders to court be finalized as rapidly as possible.

# VERMONT SUGARMAKERS ASSOCIATION

Bill Clark reports that he is working with The United Parcel Service and a

packaging container company to develop an approved carton for large sizes of maple syrup. He hopes the carton will be available before Christmas through the SMA or other suppliers. Let's keep our eyes peeled for it.

#### **NEW ENGLAND MAPLE MUSEUM**

The museum is located 7 miles north of Rutland, Vermont on U. S. Rt. 7 in Pittsford, Vt. These folks have done a fine job of telling the Maple Syrup story from past to present. Hope a few of you will get a chance to stop by and say hello to them in the next year. Places that help explain our industry to the public need our support. The museum is open as follows: May 23 - Oct. 31 (8:30 - 5:30) Nov. 1-Dec. 23 (10:00 - 4:00) Mar. 14 - May 23 (10:00 - 4:00) 7 days a week.

# VERMONT MAPLERAMA William K. Kruesi

Energy-saving ideas highlighted the 1980 Vermont Maplerama. For two days (August 8, 9th), a group of 250 maple syrup producers caught ideas for expanding the maple industry and to lower costs by using plastic tubing, fuel-saving devices, and better sugarhouse design.

The first tour stop was Peplau's sugarhouse in Reading, Vermont. In 1974, the Peplau family cut, peeled, creosoted and laid up their own logs for a new sugarhouse. Their 3,400 taps serve a new 5 x 16 wood-fired evaporator, with a Grimm raised flue pan on the front. A 5KV generator is used for standby power to a Mitchell vacuum pump.

Bill Moulton of Marshfield showed off the Banki water turbine which ran two Sapsucker vacuum pumps. Water from a stream rushed through two 4" PVC sewer drain pipes, turning the turbine and pump. The stream had a 7% slope, so Bill went up-stream 110 feet in order to develop a 10 foot head at the turbine. Total cost of the turbine, sapsucker pumps and PVC pipe was \$665. A gasoline or propane powered vacuum pump would cost about \$560 plus fuel. He suggested using the turbine year-round to generate electricity, pump irrigation water, or charge electric fence.

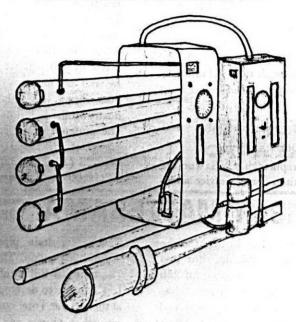
Visitors on Maplerama stopped at David Harlow's 14,000 tap operation at Reading and Ludlow. Harlow's retail outlet sells strawberries, cider, maple syrup and candy, with good mail order sales in Nov. and Dec.

Harlow's 90 acre sugarbush was shown in its three stages: old growth, middle aged and young trees. The old

Cont'd. on page 9

# PRODUCE MAPLE SYRUP EFFICIENTLY

- SAVE MONEY AND ENERGY -



# REVERSE OSMOSIS

UNITS AVAILABLE FOR 500 TAPS ON UP INQUIRE NOW FOR NEXT SEASON Contact BILL COOMBS

## COOMBS SUGAR HOUSE

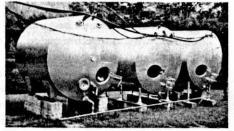
P. O. BOX 186 – JCT RT 9 & 100 WILMINGTON, VT. 05363 (802) 464-5232

U. S. REPRESENTATIVE FOR ELECTROHOME, LTD.

Cont'd from page 7

#### **VERMONT MAPLERAMA-**

growth consisted of 150 year old trees, some tapped as long as 100 years ago (as evidenced by ¾" tap holes). Should David Harlow continue tapping trees in this section or harvest them for timber before they rot? At what point do you cut out the high value ash to help the maple stand in the middle aged lot? These and other woodlot questions can be answered by a knowledgeable forester and market demand.



Maple sap storage tanks, Harlow's sugarhouse.



Water turbine powered vacuum pump,

Ray Foulds, to whom the 1980 Maplerama booklet was dedicated, mentioned that a good maple tree for tapping is one with a crown of at least 30 feet wide and at least half of the tree's height in live crown.

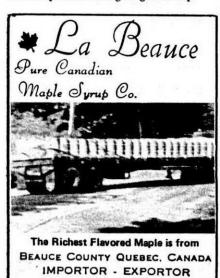
Saltash Mountain Sugarhouse in Mt. Holly and Plymouth introduced many sugarmakers to vapor recompression evaporation equipment; an energy efficient method of concentrating the sap before it gets to the wood or oil-fired evaporators.

One of these machines was originally used by the Army to purify seawater. The reworked machine concen-

trated the sugar from 2% to 10% in maple sap. The Modern Evaporator Co., whose founder is part of the Saltash group, hopes to market the equipment in the near future. A new machine will be rated at 225 gallons of water removed per hour.

In keeping with the need to reduce energy consumption, Bob Barlow, chairman of the 1980 Maplerama Committee, showed us a reverse osmosis machine. Reverse osmosis concentrates the sugar from maple sap. A 67% reduction in fuel consumption and a 50% reduction in boiling time has been realized, according to Bill Coombs who sells the machines.

Completing the two days of tours were a couple of family run sugar-houses. Dana Brothers in Weathersfield and Len Germain and family in Springfield showed how they combined buckets and plastic tubing to gather sap.



69 Jackson Ave West Hartford, CT 06610 Tel: 203-523-5763

have served USA and Canada since 1937

# PRE-SEASON SALE

(ORDER EARLY & SAVE)

WE STOCK

EVAPORATORS
King, Vermont, Leader
Lightning (Small Bros.)

Lightning (Small Bros.)

LAMB TUBING & FITTINGS

BACON JUGS (all sizes)

SYRUP CANS

GATHERING TANKS

RUBBER SUGAR MOLDS

MANY SIZES OF

USED EVAPORATORS

COMPLETE LINE OF

MAPLE ACCESSORIES

BUY ALL GRADES OF BULK SYRUP

WRITE OR CALL US FOR THE BEST PRICE & THE BIGGEST SAVINGS

We milk cows, we make syrup, we like friendly (maple) people, and we appreciate your business!

# EMERS ON'S

DAIRY & MAPLE FARM

R. D. 1 Alfred Station, New York 14803 (607) 276-6481

## BOB LAMB'S CORNER

MECHANICAL VACUUM

Sometime about 1960 we built our first vacuum system. From somewhere I got the idea of using double jets out of water pumps and recirculating through two small tanks.

The years go by so fast I miss them, but unfortunately they don't miss me. I vaguely remember installing a unit with a small gasoline engine by a stream in the woods of Arnot Forest for Cornell University. One of those engines is worse than a nervous wife. Later on, we put together material for an electric unit in their sugarhouse.

Since then there has been a great deal of improvement in the vacuum units, not only more capacity but much higher vacuum for more efficiency. Through the years it has also been proven that a good high vacuum unit collects more sap but with a slightly lower sugar content. Nothing seems to be all good.

Vacuum creates an unnatural condition that may cause the sap to run on days that none would run at all. This seems to be the convincing argument in favor of mechanical vacuum and might possibly change a poor year to a reasonably good year.

The various research departments of both the U. S. and Canada seem to come up with about the same figures. A good vacuum system produces more sap per tap than a system without vacuum. But an over worked, short handed farmer finds it hard to equal their production results, and to make you really stop and think, I know of several producers who make more syrup per tap without using any kind of vacuum on their tubing!

In the background there are a

bunch of ugly statistics that dampen our enthusiasm. One is the law of diminishing returns. The more money you spend on equipment, the more attention and service it requires. In these cases you have got to produce a lot more syrup just to break even to say nothing of showing a gain. Then we always have Murphey's law with us whether we want it or not. That is, if there is a chance of anything to go wrong, it certainly will.

The friction on the walls of the main line is very high on mechanical vacuum and the main lines should be much larger than on conventional installations. For ball park figures most experts agree that a good installation should have at least 10 inches of vacuum on all taps and this doesn't mean just near the vacuum pump but all over the woods. 15 inches will do a little better but not enough to warrant it. Also, it is generally agreed that at least 5 inches of vacuum on all taps is necessary to be any improvement at all but not really as good as 10 inches.

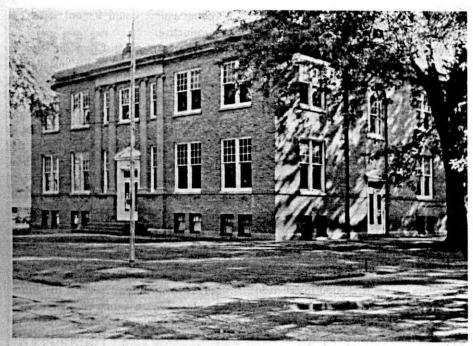
Here's where reality can again show its ugly face. Most folks think vacuum will make any system work regardless of how poorly it is installed. Not so. A good rule to go by is this: No mechanical vacuum should ever be put on a line that does not work without it. Of course, here we could get into an argument about perfectly flat land so let's just forget that for now. Vacuum is simply more efficient on a good installation than a poor one, and it won't cover up mistakes. In fact, you have to keep the lines in better shape than a gravity system. There can be no leaks. There is no way a poor system with 5 inches of vacuum can any more than equal a good installation without vacuum, and it could be not nearly as productive.

The perfectionist would work a few years perfecting his installation before he hooked vacuum to it. All over the area there are many ways used to collect sap with tubing. In the right hands one method is producing just as much syrup as any other. I think the answer is to select a way you believe in and then work at it year after year. We never know it all so there is lots of room to improve. Besides, someone in Michigan once said, "No job is really work unless you had rather be doing something else."

The ideal mechanical vacuum unit seems to be at least four to five thousand taps on one pump with large main lines running out to different areas of the bush. They are the ones that are really paying off.

Since I started promoting tubing over twenty years ago, I have more than once heard folks say: "Bob doesn't seem to be too bad a guy, but he's nuts," and of course I never could deny that. But then, two good maple producers would never agree anyway. Each one would accomplish their work their own way and do a good job of it. Your area's weather pattern as well as your neighbors results should have a lot to do with how you make use of tubing.

Sometimes I do a lot of thinking. We have gimmicks that do this and that and gadgets we just can't almost get along without and units we can't afford to go to sleep over because they should be watched more closely. I can't help but wonder how the old timers made so much syrup when all they had was a wood pile and skimmer. — BOB LAMB



New home of American Maple Museum, former Catholic school, Croghan, N. Y.

## Ray Foulds Retires

Extension Forester for the State of Vermont from 1948 to 1980, Ray came to Vermont from New Jersey in 1946 following a severe wound received on the Italian front of World War II. He had received his forestry education at New York State College at Syracuse, receiving his Bachelor degree in 1938. Following recuperation from his wound in WWII he came to work for Perry H. Merrill, then the State Forester of Vermont. His flair for publicity work and his will to help others prompted Mr. Merrill to give him a high recommendation to fill the Extension Forester's job.

As Extension Forester he became engaged with a complexity of work 12 from public education to work with 4H clubs and schools for ASCS committeemen. His rapport with national and state forestry agencies was a reflection of his relationship with individuals and state organizations of all kinds. His mental curiosity and wish for more education prompted him to earn a Master's degree at the University of Michigan in 1953.

Ray was especially active in promoting the Maple Industry, the New Hampshire - Vermont Christmas Tree Association, and he was a leader in the Society of American Foresters. He accommodated individuals and groups with an even-tempered courtesy. He will be a difficult person to replace.

# New Home for American Maple Museum



Bob Lamb shows his approval as Florence presents check to Warren Lyndaker, President of the American Maple Museum board of Directors.

Three years ago this past May the American Maple Museum held its grand opening with special ceremonies at Beaver Falls, N. Y. Since then the museum has had steady growth. Maple producers have given money, items and time to help make it a success. Adequate funds are raised for operating expenses and needed improvements.

The present building is located in Beaver Falls and is leased. The Board of Directors have been looking at alternatives so the museum could own its own building since the present one is no longer available.

After months of study it was decided to purchase the former Catholic School in Croghan. This building has everything necessary to house the museum and hold other functions such as pancake dinners and meetings. One big advantage is that the museum will be on a major highway and attendance should be much larger.

The major concern the Directors have is to raise enough money to purchase the building and to do the neoessary remodeling. This problem was removed when Robert and Florence Lamb donated the money to purchase

the building for the American Maple Museum. The directors would like to take this opportunity to thank Bob and Florence and since the Museum belongs to all maple producers, they should all be thankful for this generous gift to the maple industry.

The directors hope that other maple producers will help with donations to get the building remodeled so all of us can be proud of this new home. Donations can be sent to, Leslie Lyndaker, Croghan, N. Y. 13327. Remember, all donations are tax exempt.

Plans are to move into the new building this Fall and spend the Winter getting it ready. Next Spring we will have our dedication and opening at the same time we hold our induction into the Hall of Fame and State Maple Oueen.Contest.

IN STOCK:

LAMB TUBING SUPPLIES Electric Tappers

GORDON H. GOWEN

Tamarack Farm Alstead, N. H. 03602 835-6531

# WISCONSIN WELCOMES

The North American

Maple Syrup Council

and the

International

Maple Syrup Institute



"Headquarters for All Your Maple Supplies" Send for a Free Copy of our Catalog

# New Maple Research Referee

Mariafranca Morselli, of the Maple Research Laboratory and Proctor Maple Research Farm of the Botany Department, University of Vermont, has been appointed Associate Referee for maple sap and syrup chemistry by the Association of Official Analytical Chemists (AOAC), Arlington, Virginia. Morselli will serve under the general direction of Arthur Johnson, Food and Drug Administration, who is the AOAC general Referee on Sugar and Sugar Products.

Morselli's tasks will be multifold, but mainly devoted to obtaining the official adoption by AOAC of newly developed methods for the analysis of pure maple sap and syrup.

The adoption of an analytical method by vote of the AOAC is based upon

EVERYTHING FOR THE MAPLE PRODUCER

Grimm, Lightning Evaporators, Lamb Tubing and Supplies, Bacon and Kress Jugs.

ORDER EARLY AND SAVE HAROLD TYLER MAPLE FARMS 607-638-2921 Westford, N.Y. 13488

the demonstration of its reliability, practicality and availability by the completion of a successful collaborative study done on identical samples by a number of competent analysts in at least six different laboratories which possess the necessary equipment.

There is a great need for methods of detection of adulteration of pure maple syrup and products, and they must eventually withstand legal scrutiny in the courts of law.

Any scientist qualified in the subject matter may collaborate in the study of a method. Morselli urges collaboration from the scientific community in U. S. and Canada for initiating the process of collaborative study and eventual adoption by AOAC of new reliable methods for the analysis of maple sap and syrup. Morselli's address is: Botany Department, Life Science Building, University of Vt. Burlington, Vermont 05405.

WANT TO SAVE LABOR AND BOILING TIME? EVAPORATOR GAS BURNERS Manufactured By

ELMER WINTER
11171 Sisson Highway
North Collins. N.Y. 14111

Engineered for the Job Clean Pans, Instant Heat, No Soot Proven since 1952 No Electricity Needed No Service - Nothing to Wear Out Can be used in any evaporator

LES JONES' "Do It Yourself" Instructions available. For convenience buy your burner locally; use "Do It Yourself" DETAILED Instructions for easy and CORRECT installation.

Mrs. Les Jones

Holcombe, Wisconsin

54745

# EKNIK

**SINCE 1926** 



LET US ASSIST YOU WITH ALL YOUR SUGARBUSH NEEDS — SERVICE AFTER SALES ASSURED . . .

Call or write for more information:

#### IN CANADA



LES SPÉCIALITÉS TECHNIQUES DE VALCOURT INC 746 rue St-Joseph, C.P. 68 Valcourt, Qué., JOE 2L0

Tel. (514) 532-2244

IN NEW ENGLAND
 BAIN-GIRARD AND COMPANY

11 Village Road Simsbury, Conn. 06070 (203) 658-5083

# Smada Farms Inc.

# HEADQUARTERS FOR ALL YOUR MAPLE SUPPLIES

EVAPORATORS GRIMM – LIGHTNING

LAMB TUBING & FITTINGS

KRESS JUGS

WE BUY & SELL BULK SYRUP

### ORDER EARLY

We are factory representative for

GREEN MOUNTAIN CAN CO.

Prices on request

Try this quality can & save

STAR ROUTE GREENE, NEW YORK 13778 ROUTE 41N

PHONE 607-656-4058

# Maple Producers Attention! Please!

NEW ENGLAND CONTAINER COMPANY a division of CRAWFORD CONTAINER CO. is now producing all five sizes of the O. O. Maple syrup cans. The manufacturing facility is operating in St. Albans, Vermont, and lithographed and plain cans of proper size for hot pack syrup will be available for the Maple producer.

Please direct all inquiries to Leader Evaporator Co., Inc. or its dealers.

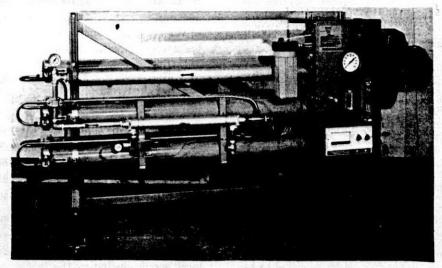
# NEW ENGLAND CONTAINER COMPANY

15 Allen Street St. Albans, Vermont 05478

# MAPLE SYRUP PRODUCERS

CUT WATER REMOVAL COSTS WITH THIS NOW

# PROVEN PROCESS



**PROVEN TO:** Remove up to 85% of the water from your sap before evaporation . . . Reduce man hours in the Sugar House . . . Cut consumption of your fuel used for evaporation . . . Run efficiently and trouble free.

REVERSE OSMOSIS units have been operating on Maple Sap in Connecticut and Michigan for six seasons. We also started four producers in Michigan and two in Wisconsin using Reverse Osmosis for their 1980 Maple Syrup season. If you would like to know more about this proven, money saving process, just drop us a line or call Tom Van Liere our Maple Sap Concentration expert.

### HAMILTON SUPPLY CO.

P. O. Box 839C Holland, Michigan 49423 Phone 616-396-4693 Distributors of:
OSMONICS INC.
Reverse Osmosis Systems

STOP AND SEE OUR DISPLAY AT THE NATIONAL MAPLE
SYRUP ASSOCIATION MEETING IN OCTOBER

# Ontario Summer Maple Tour

by Chris Audley

It all started when Chris, who everyone knows does not know enough to shut up, stood up at an Ontario meeting and suggested the summer tour be held in his home region, namely western Ouebec.

This went over like a lead balloon with all those nice Ontario folk who figured if there were many more like me in Quebec they'd just as soon stay right where they were - thank you very much.

Well, one thing led to another and by gosh, they took me up on my idea. They even said if I was so smart I could organize the whole thing. Then I suddenly realized what people had been telling me for years. I had a big mouth. However, I felt that if they were coming to Quebec, it had to be good as this was the first time most of these people had ever visited here.

I got hold of Duncan MacArthur and he organized the Ontario part of the event and, I might add, did a bang up job. We chose a couple of very modern installations.

Rejean Ethiers, who taps a large bush on federal land (Mirabel Airport) and Marcel Nepueu, who taps another section of the airport. Ethier is on wood and oil, with two large evaporators and a finishing fire which finishes batch by batch. A 50 seat dining room is attached. They are all on vacuum pipeline. The syrup is sold along with candy, butter and taffy from the camp.

Nepueu's is only one year old, has

two large oil evaporators but each runs individually to the finishing rig. I feel this is probably better than in series, it gives clearer syrup. They are on a complete vacuum system with a large milk bulk tank as a vacuum tank.

In Quebec we have what is referred to as a "Cabane a Sucre" meal. It is only traditional to Quebec so we felt this would be an interesting noon time event. This we did at the third stop: Jeannot Lalande's "Cabane Au Petite Coteau." Apart from his sugar camp he has a very attractive building capable of seating 300 people.

The meal consisted of pea soup (the real thing) an omèlet like you wouldn't believe, ham, bacon strips, beans, potatoes, home made bread, relish and catsup, plenty of syrup to put on all this, then for desert, sugar pie, pancakes and tea or coffee. We don't believe anyone left hungry.

This all took place at my home town of St. Andrews which is celebrating 300 years. We arranged for eight local people, including the mayor, all dressed in period costumes to greet the people as they arrived. Then, as the meal was finishing we fired a shot gun salute and the town cryer entered to announce the arrival of the Seignor of Argenteuil and his lady with a guard of honor. All this was done also in period costume.

After that we had artisants and dealers showing their wares outside on the grass and an old steam engine train to take people on an historic tour of St. Andrews. At the same time there was a display of how to make maple candy, sugar and butter expertly shown by Marion Paul and Duncan MacArthur and visits to Laland's sugar operation.

At the banquet that evening I was

honored to be chosen as M. C. Actually I chose myself. I have always wanted to be an M. C. After dinner we were entertained by as colourful and smart a turnout as I have ever seen: The Glen Garry scottish dancers, all youngsters who did a very professional job. They were followed by a band who did background music for the talents of Brian Paul's square dance calling. Also some ordinary dancing for those of us who couldn't understand a thing Brian was trying to tell us. Brian is a great sugar maker, but what the hell is a "Dosie - Do"?

The next day we visited a cedar oil mill. They use steam to get the oil out of cedar boughs.

Next was Besners Farm and a very nice clean sugar house set on a hill behind the main house. We discussed their very efficient operation over coffee and doughnuts.

Final stop was Juillet's Maple Operation. They are the people who had the band at the banquet. Dealer displays were put up here and a delicious pancake and sausage lunch was served. We also visited their maple bush.

We were just basking in the praise of what a good tour it was, the biggest Ontario producers have ever had, we were told, when they announced that the Gouvenor General of Canada would be coming to the annual meeting in October. I suddenly realized we had been upstaged. If only I had thought of that we would have had him enter with the Seignor. Just wait. Next time we will have Prince Phillip.

A big thank you to all those who helped and to John Butler and his wife who were always there guiding the way. It was a pleasure after so many wonderful visits to all of your regions to welcome you to our area.

And so, as I always say at the end of my weekly newspaper column on maple: "May the good Lord be your constant companion, drive carefully, the life you save may be mine and remember, THINK MAPLE."

### SUGAR BUSH SUPPLIES CO.

- COMPLETE SUPPLIER TO THE MAPLE PRODUCER
- WE STOCK BACON JUGS, LAMB TUBING SYSTEM
- AUTUMN LEAF CANS, LABELS & CREAM TUBS
- LEADER, KING, VERMONT EVAPORATORS NEW & USED
- WE BUY USED EQUIPMENT & MAPLE SYRUP

2611 Okemos Road Mason, Michigan 48854 Tel - (517) 349 - 5185 GIVE US A CALL OR WRITE FOR CATALOG



#### **ANNOUNCING**

#### SAPSUCKER II

A larger version of the popular Sapsucker design with 3 times the capacity and a dozen exciting improvements.

#### WATER TURBINE DRIVE

Turn your flowing stream into a free source of power for Sapsuckers and electric generators.

#### GAS JENNY

Propane and natural gas fueled electric generator plants for standby or continuous duty. 2,000 to 5,000 watts.

#### FROST GUARD

Extend your growing season in the north by **one month**, a simple, efficient system for home and truck gardeners, orchardists and berry growers.

Information available in October. Write for your copy now!

# SUGAR CAMP, INC.

R2 - Box 337, Rapid City, Michigan 49676 - Ph. 616-331-6328

The Rural Systems People



Kenneth E. Bascom (603) 835-2230 Bruce E. Bascom (603) 835-6361 Alstead, NH 03602

We have established a dealer network to sell SMALL BROTHERS Lightning equipment through the following sugarmakers:

Bill Coombs, Wilmington, VT. 05363		(802) 464-5232
Martin Collins, RFD 3, Putney, VT. 05346		(802) 387-5757
Nate Danforth, County Rd., Montpelier, VT. 05602		(802) 229-9531
Turnbridge, VT. 05077		(802) 889-3497
Ralph Perry, Ira Maple, Inc., W. Rutland, VT.05777		(802) 775-3564
Hilton Foote, RFD 2, Middlebury, VT. 05753		(802) 462-2472
Richard Moore, Loudon, NH 03301		(603) 267-8217
David Douglass, Center Conway, NH 03813		(603) 447-5120
Michael Girard, 11 Village Rd., Simsbury, CT. 06070	) .	(203) 658-5083

Contact your nearest distributor for an on-site discussion of your equipment needs.

#### WE STOCK AN INVENTORY OF:

SMALL BROTHERS Canadian Lightning Evaporators, tanks, hoods, replacement pans, filtering equipment and accessories; buckets; NOLET mainline and tubing fittings; black plastic pipe; vacuum equipment, and U. S. MAPLE tubing and fittings. Catalog available.

We produce, sell, custom pack all grades maple syrup: bulk, wholesale, retail.

# ENERGY POSSIBILITIES

Frederick M. Laing

Everyone is aware of the energy situation. For the maple producer some special problems may arise, particularly for those using fuel oil in their evaporators.

Alternate sources of energy may not be similar for all producers because alternatives depend on location, equipment available, size of operation, and markets. For example, a maple producer in Pennsylvania might consider anthracite coal as a fuel. However, transportation cost probably will not allow producers located far from the coal regions to utilize this fuel economically.

In some areas natural gas is available, but the price of this fuel will probably equal oil prices. Liquid propane or butane have been used as fuels by some producers. These are derived from petroleum so price per million BTUs between these fuels and oil tends to even out.

Even the old standby, wood, may be a problem. The demand for firewood for home heating has driven the price and availability to levels that can be a problem for a producer who has to buy his wood supply. For those now burning oil but who can put up their own supply, modifications to the arches will be necessary. The minimum requirements for converting to wood are installing grates, firebox doors, and ashpit with draft control (1). For some, the firebox dimensions may not allow burning 4-ft wood. In addition, many flue pans are longer, which requires some care in filling the firebox without damaging the front of dropflue pans. Producers with more than one evaporator would no doubt require more help to fire the arches.

We have shown that wood chips can be used to fire evaporators on a semiautomatic basis (2). Sources of wood chips are sawmille, pulp chip brokers, or your own cut chips, using a rented chipper, from woods thinnings. Some problems are associated with the use of wood chips: moisture content (m.c.), chip size, and storage

### **ANNOUNCING**

"U. S. MAPLE, INC." now has available for sugarmakers a green, weather, resistant, tubing of superior and uniform quality. A new line of unique tees, spouts, and connectors complimenting this tubing and interchangeable with all other systems is expected to become available in October. Contact the following sugarmakers for details.

Bruce Bascom, Bascom's Sugar House, Alstead, N. H. 03602 (603)835-6361

Hilton Foote, Cider Mill Rd., Middlebury, Vt. 05753

(802)462-2472

Aaron Hall, Pottervielle, Ml. 48876 Charles Hoag, West Chazy, N.Y. 12992 (517)694-9593

(518)493-5444

space. The chips should be less than 35% m.c. (wet basis) for good combustion. Although wet chips can be burned with some supplemental oil, wood chips that are above 35% m. c. can freeze into a solid mass in storage. Mechancial feed systems require that the chips be uniform in size. Wood chips are bulky, requiring considerable storage space—about 17 lb of chips per cubic foot depending on moisture content. About 30 lb of wood chips of 30% m.c. equal a gallon of oil.

If sufficient demand for dried wood chips is generated in an area, some thought should be given to a central drying point, using waste heat for the drying. The dried chips could then be delivered on an as-needed basis, decreasing the storage space needed.

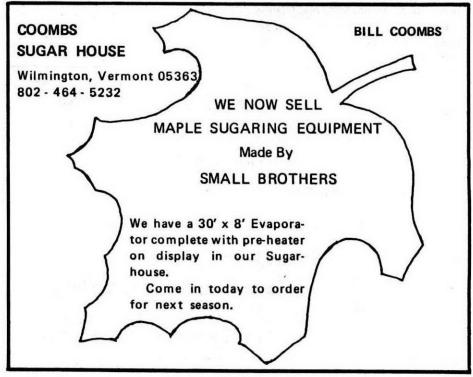
Another alternative is to use pelletized material. Wood, bark, solid waste paper, and agricultural residues all can be pelletized. The result is a low moisture content (12-15%), denser product, therefore, requiring less storage space and being easier to handle, such as in automatic stokers or other mechanical feed systems.

Either wood chips or pellets can be fed mechanically. With wood chips a variable speed drive is advisable to adjust the rate of feed according to the moisture content. Most of the parts are readily available, often secondhand, so feed mechanisms should not be a major expense.

Regardless of which fuel is used,

any steps to increase the efficiency of the evaporator will help save fuel. Insulation of the firebox and sides of

the arch, use of a preheater (3) (4) (5), and sweeter sap from tree selection are all important efficiency steps.



Rough calculations using Jones' Rule of 86 and using 1 gallon of oil to evaporate 10 gallons of water can help locate the lower economic limit of sap sweetness. For example, 1.5% sap requires 57.3 gal of sap per gallon of syrup  $(86 \div 1.5 = 57.3)$ . That means to boil off 56+ gal of water requires 5.6 gal of oil. If oil is at 85c/gal, that's \$4.76 just for fuel. Three percent sap requires 28.7 gal of sap per gallon of syrup  $(86 \div 3.0 = 28.7)$  and about 2.8 gal of oil at a cost of \$2.38 for fuel.

Other types of evaporation that have been tried in the maple industry are reverse osmosis units and vapor compression distillations. The latter are presently suitable only for large syrup producing units because of the large capital investment required. Reverse osmosis has received the most use; as experience is gained and equipment improved, these units may become more common. This type of equipment is attractive because of low energy costs. However, low energy costs are a tradeoff with high capital

investment

Some thought should be given to marketing, too. The gasoline shortage last summer sharply decreased tourism in most maple producing states. Syrup sales at roadside stands fell off accordingly. Increased attention to mail orders and gift lists might be helpful in the future.

 Anon. 1974. The Energy Crisis: What It Means to You as a Producer. Nat. Maple Digest 13 (1): 12-16.

 Laing, F. M., H. Duchacek, S. Williams, N. Huyler, and L. D. Garrett. 1978. Wood Residue Fuels for Maple Evaporators. Vt. Agr. Exp. Sta. MP 101. Burlington, VT.

 Raithby, G. and W. Hallett. 1974. Preheaters for Open-pan Evaporators. Nat. Maple Syrup Digest 13 (1):8-11.

- 4) Garrett, L. D., H. Duchacek, F. M. Laing, and J. Marvin. 1975. Test Results of a Maple Sap Preheater and a Modified Oil Burner Arch with Wood Chips. Nat. Maple Syrup Digest 14 (1) 14-15.
- 5) Duchacek, H., F. M. Laing, L. D. Garrett, N. K. Huyler, M. F. Morselli, and J. Marvin. 1978. Sap Preheaters: Efficient Maple Syrup Processing. Vt. Agr. Exp. Sta. MP 97. Burlington, VT.

# American Maple Products

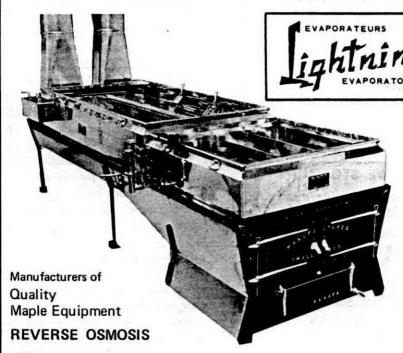
produces maple syrup,

- Newport, Vermont 05855
- buys bulk Maple Syrup from other producers,
- packs Pure Maple Syrup,
- makes Maple Candies, Maple Sugar and Maple Butter,
- wholesales these products to the retailer
- and supplies leading food manufacturers with Bulk Maple Syrup or Maple Sugar.

CAN WE HELP YOU WITH YOUR MAPLE REQUIREMENTS?

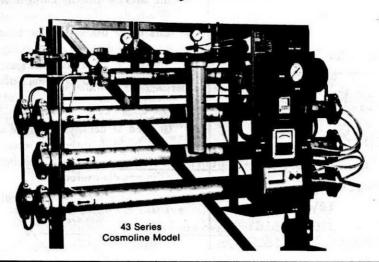
# LL BROTHERS INC. Quebec, Canada. Telephone (514) 295-2451

Dunham, Quebec,



Official Distributor for

OSMONICS, INC.



# Think of Cook's for all your Maple Syrup Supplies

OUR STOCKS ARE COMPLETE EARLY. ORDER NOW

#### WE STOCK

Leader-King Evaporators (wood or oil fired) Sap Buckets, Covers, SAP-SAKS

Syrup Cans

Tappers, Bits, Spouts, Filters, Rubber Candy Molds (asst. Patterns)

Storage and gathering tanks
Maple Cream Tubs

Syrup Bottles
Pellets, Tubing, Plastic Jugs,
Etc.

Write for Free Catalog

# H.W. Cook Farm Service, Inc.

Open Mon-Sat 8-5
Serving the Maple Industry for 59 years

Phone: 315-852-6161 DeRuyter, N. Y. 13052

#### LETTERS:

ARCHIE'S SUGARBUSH

Dear Mr. Editor,

My wife she sez, "Truthful Archie, sometimes she calls me Honest Archie," please tell that nice Mr. Editor Man about the big camp we had in the North Country".

Well, to be truthful about it, we had the contract to tap 6 sections of the finest sugar bush in the world. All trees wer 4% sugar and above. The undersirable feature was the flat land. It could'nt be put on tubing. We hung buckets. That called for a crew.

We built a bunk house, cook house, barn for horses, blacksmith shop and 1 6 hole privey complete with catalogs. Johnie Johnson was the cook. Made sour dough pancakes every morning. The griddle was so big he hired a boy with a slab of bacon on each foot to skate and grease the griddle.

But the biscuts, they were so hard, those left over were used for shims under the cook stove.

When we started boiling, the 6 6' x 20' evaporators made so much steam the average person thought it was a cloudy day. The railroad parked 6 tank cars every other day for filling with syrup. We dumped so much sugar sand just south of Lake Michigan, today they are called the Indiana Dunes.

Everything went fine until Pete Peterson broke the hydrometer. Guessed at density, it turned out too thin, molded in the tank cars. Sold it to a drug company. That is how penicillin was discovered.

Your truthful friend,

Archie

### MARELCO PLASTICS CORP.

#### "MAPLEPOWER" TUBING SYSTEMS NEWS BULLETIN 1980"

Mike Berliner, developer of the Green-Weather Resistant, 20 year guaranteed tubing has purchased the business, with all rights etc. from Sherwood Medical, and since February, 1980, self-manufactures all tubing and fittings. The quality of the system has been upgraded in all respects and we are expanding our distribution program to include exclusive county coverage in maple producing states (VT/NY) and if you are interested in this ground-floor opportunity, get in touch with Mike Berliner as soon as possible.

Our yearly maple equipment meeting will, once again, be held, Saturday, October 11, Lake Luzerne, New York, during the Lake Luzerne Fall Festival, celebrating the autumn colors in the Adirondacks.

(4) 전상에 살아왔다면서 얼마나 되었다면서 생활하다	e Luzerne (Send fo TM R TUBING SYSTEM							011,						
CONNECTICUT		Dis	110	1100	,,,	) na	<u>-</u>							
	Village Road, Simsbury	, C	onn	. 06	607	0			•		•	•	•	203-658-5083
Bill Webber, Far MASSACHUSE	mington, Maine 04938 TTS:							•	•	•	•	•		207-778-4234
Bob Cook, Box MICHIGAN: OF	443, Worthington, Mass	. 01	09	8	•			•	•	•	•	•	•	413-238-5827
NEW HAMPSH	RE:													
Marty Collins, V NEW YORK:	Vestminster West, VT.	•	٠	٠	•	•	•	•	•	•	•	•		802-387-5757
Lewis County	Warren Allen, RFD, Ca	sto	rlar	nd, I	NY	130	620		7.00					315-346-6706
Otsego	W. C. Arnold, Burlingt Ralph Van Brocklin, F Matt Kent, RD 1, Frar Gary Peterson, RD 6, Jamestown, NY 14701	on I	Flat	s, N	IY .	133	15							607-965-8944
St. Lawrence	Ralph Van Brocklin, F	FD	2,	Can	ton	, N	Y 1	361	17					315-386-3036
Otsego Chautauqua &	Gary Peterson RD 6	Klir	1, N	2 1	37	75		•					•	607-829-8262
Cattaraugus	Jamestown, NY 14701			-								= .		716-665-3378
Sullivan &	Vern Meyer, Long Edd	ly, M	Y	127	60		:	:		:				914-887-4108
Orange Columbia & Greene	Scotty Burdick, 335 E	ast	Rd.	, St	eph	ent	owi	n, N	IY.	121	68			518-733-5591
Clinton	Barry Branon, 31 Tres	nbla	V A	Ave.	Pla	etts	burg	ah.	NY	12	901		- 22	518-563-106
ALL OTHER C	OUNTIES OPEN FOR	VEV	v n	IST	BIE	RIII	OF	٥.		••		2,110	•	310 303 100
PENNSYLVAN						,,,,	01	<u>.</u>						
John Deets, RD	5, Titusville, PA 16354 Box 56, Wellersburg, PA	155	564	:	:	•	:	:	:	:	:	:	:	814-676-1097 814-324-4414
	h's Sugar Bush, Route 1	, Ca	dot	tt, V	VI 5	47	27				•			715-289-3665
Orange/ Washington	Bill Gehr, R. D. 2, Bar	re, \	VT.	056	541		•	•		•	•	•	•	802-479-2891
Caledonia	Bucky Shelton, Sugary	voo	ds F	arn	n. F	RFC	2.	GIO	ver	· V	T. (	158	39	802-525-3718
	Ozzie Henchel, RFD 3													002 020 0710
Addison County	Larry Shenard BD 1 B	0	66	C+n	-4-	ha-	~ `	, ,	) E 4	07		•	•	000 450 4047
Chittendon	Art Menut, RD 2. Milt	on.	νŤ	054	168		o, v		J54	0/		•	•	802-453-4217
ssex/Orleans ranklin &	Larry Shepard, RD 1 E Art Menut, RD 2, Milt Bill Moore, Box 43, Mo Dave Mayott, RD 2, E.	Fai	n, \	VT (	058 VT	53 05	448	•	•	:	•		:	802-893-2263 802-895-2764 802-849-6810
amoille Rutland Vindham Vindsor ALL OTHER CO	R. C. M. P., But Caraba Bob Twitchell, RFD, S Chip Kendall, S. Wood DUNTIES OPEN FOR N	stoc	RF. one	D, don VT	Dar der 050 R16	iby,	VT OR	05 05 S:	573 155	9	:	:	:	802-293-5018 802-824-5295 802-457-1473
CANADA:	2500							_						
Wayne Clark, R.F.	R1, Brownsburg, Quebe				155								-	514-533-4314
	ur, Lancaster, Ontario			100	•	•		•	•	•	•	118.	•	613-347-3472
	R 1 Barrie, Ontario, L4				•	•	•	•		•	•	•	•	
A MILIEUII, F	fax, Nova Scotia	PIVI 4	. 10	•										705-728-5848 902-429-6995

MAPLEPOWER TUBING SYSTEMS MARELCO PLASTICS CORP.

1973 Lake Ave., Lake Luzerne, N.Y. 12846 Phone: (518) 696-2478

# Penn Run Woman Honored



Sara (Keim) Smith of Penn Run R. D., a member of the founding family of the famous Keim's Maple

> SHOW OFF YOUR FANCY SYRUP IN

JUGS BOTTLES JARS
MAPLE PRODUCTS SELL
BEST IN GLASS

WE ALSO CARRY MANY
TYPES OF PLASTIC CONTAINERS
INCLUDING THE KRESS JUGS.

Send for complete list.

M. R. CARY CORPORATION 219 Washington Square Syracuse, N. Y. 13201 Kamp at West Salisbury, Somerset County, has been honored by the Pennsylvania Maple Producers Council during its annual meeting held in conjunction with the state Farm Show activities in Harrisburg.

Mrs. Smith was the recipient of the council's Award of Merit, presented during the annual meeting by James Bochy, Somerset County agricultural agent. Mr. Bochy is a previous recipient of the council's annual award.

Recognition

The award was made in recognition of Mrs. Smith's promotional activities for the maple industry for the past several years during the annual Agricultural Progress Days at Pennsylvania State University.

Her popular presentation at the council's booth during the three-day annual event demonstrated the preparation of maple crub sugar using a hollow log.

Mrs. Smith, together with her par-

## Classified

MAPLE INDUSTRY CONSULTANT — Layout and installation of vacuum tubing systems a specialty. Also, feasibility studies and sugarhouse design. References. Available for work anywhere in the maple region. DAVID R. MARVIN Johnson, VT. 05656. 802-635-7483.

WANTED: Agents or Distributors—to SELL complete line of Canadian Maple Syrup Equipment in the following states; Vermont, Eastern New York, and Maine. SMALL BROTHERS INC. P. O. Box 160, Dunham, Quebec, Canada, JOE 1MO. Tel: 514-295-2441.

MAPLE EQUIPMENT, new and used In Stock - replacement pans for King. Leader and Vermont. Write or call your needs. List on request. SUGAR BUSH SUPPLIES, 2611 Okemos Rd., Mason, ML 48854. 517-349-5185.

Grimm 5 x 14 pans; Lightning oil fired 4 x 13 with preheater hood; 4 x 12 steam hood; 5 x 10 steam hood; sugar machine; 6 x 4 s.s. Leader syrup pan, and more. SMADA FARMS, INC. 607-656-4058.

FOR SALE: used 30 gallon steel drums. 18 gauge epoxy lined, 2" bung top and side. Quantities 1-500, \$10.00 each. SPRING TREE CORP., Brattleboro, VT. 802-254-8784.

ents, Mr. and Mrs. George Keim, and her two brothers, developed the Somerset County camp into one of the largest tourist camps in the nation. The maple showplace has been host to many people, including large tours from Washington, Pittsburgh and Cleveland during the 1960s.

#### Others Taking Part

Other area residents taking part in the presentation ceremony included J. Curtis Dom of West Salisbury and Anthony Schmidt, Bakersville, both voting delegates to the organization.

In other business, Ed Curtis of

FOR SALE: used sap buckets, covers & spouts. (all sizes available). Used 5' x 12' Small Bros. evaporator. Used 3' x 12' Small Bros. wood-fired arch. Other used evaporators available. Misc. used syrup and flue pans. MICHAEL GIRARD 11 Village Road, Simsbury, CT. 06070 Phone: 203-658-5083, evenings.

LEADER: 10-BBL gathering tub, almost new, \$560. WARREN ALLEN, your "Maple Power" distributor in Lewis County, N. Y. 315-346-6706.

WANTED: person to run 4000+ tap sugar bush side hill operation latest in modern equipment and buildings. Great potential for marketing. Located at one of New York States largest ski areas. Contact: JAMES SMITH, Snowridge Ski Area, Turin, N. Y. 13473.

WANTED: 4' x 7' or 8' flue pan, Leader, with preheater desired, PAUL EGNER, Shiloh, Ohio 44878.

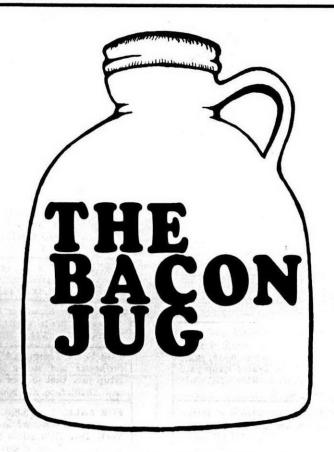
FOR SALE: Sapsucker Vacuum Pump System, 2 heads. CARLTON BROWN, Newfane, VT. 05345. 802-365-4460.

FOR SALE; Lightning 4' x 13' oil with pre-heater and steam hood. Stainless syrup pan. Unit located roadside. Like new. \$3200 firm. 315-696-8774.

FOR SALE: Two 5000 gallon vertical sap tanks in Northern and Central New York. Two 2000 gallon 30 ft. long, all stainless steel cheese vats in Richmond, VT. One 3500 gallon milk hauling tank. PAUL TINKER SALES, Box 326, Eastwood Station, Syracuse, N. Y. 13206. 315-476-6750.

SUPPORT THE MAPLE DIGEST AND ADVERTISERS

Honesdale, Wayne County, was reelected president of the council. Dale Jeffrey of Wagner's Maple Camp, West Salisbury, was named vice president and Robert Hess of Montrose, Susquehanna County, was re-elected secretary-treasurer.



# SELLS YOUR PURE MAPLE SYRUP

FOR JUGS • SHIPPERS • CARTONS • LABELS

See your dealer

# BACON'S SUGAR HOUSE

**JAFFREY CENTER, NEW HAMPSHIRE 03454** 

(603) 532-8836

#### DEALERS & ASSOCIATIONS CARRYING BACON'S JUGS

R. N. Johnson, Walpole, NH 03608	(603) 756-3321
Warehouse, Rt 106, Loudon, NH 03301	(603) 783-9961
Richard Moore, RFD No. 8, Concord, NH 03301	(603) 267-8217
Devon Lane Farm Supply Inc.,	
Daniel Shays Hwy., Belchertown, MA. 01007	(413) 323-6607
Highland Sugarbush, Watson/Spruce, Rd., Ashfield, MA.01330	
Massachusetts Maple Producers, Shelburne Falls, MA 01370	(413) 625-2866
Donald Amero, W. Woodstock, VT. 05091	(802) 457-3722
Clark Brothers, Wells, VT. 05774	(802) 325-3203
Coombs' Maple Products, Inc., Jacksonville, VT. 05342	(802) 368-2345
The Dakin Farm, Ferrisburg, VT. 05456	(802) 877-2936
Leader Evaporator Co., St. Albans, VT. 05478	(802) 524-4966
David R. Marvin, Johnson, VT. 05656	(802) 635-7483
Vermont Sugar House, Exit 3, 1-89, So. Royalton, VT. 05068	(802) 763-8809
Justus 'Dutch' Asthalter, Neversink, NY, PO Parksville, 12768	(914) 292-8569
Frank Barney, Sherman, NY 14781	(716) 761-6071
W. Barry Branon, 54 Cogan Ave., Plattsburgh, NY 12901 .	(518) 563-1063
Lansing Burdick, 335 East Rd., Stephentown, NY 12168 .	(518) 733-5591
Campbell's Maple, Smyrna, NY 13464	(607) 627-6653
Charles R. Emerson, RD 1, Alfred Station, NY 14803	(607) 276-6481
Claude Sisson, Sr., Central Bridge, NY 12035	(518) 234-3194
Ralph VanBrocklin, RFD No. 2., Canton, NY 13617	(315) 386-3036
John Wiggers & Sons, North Clymer, NY 14759	(716) 355-2511
Neil C. Wright,	(315) 245-1519
28 Liberty St., Camden, NY 13316	(315) 245-1434
J. Curtis Dom, PO Box 56, Wellersburg, PA 15564	(814) 324-4414
Northeastern Pennsylvania Maple Producers Association	
Court House, Honesdale, PA 18431	(717) 689-2353
Potter-Tioga Maple Prod., Assn., Coudersport, PA 16915 .	(814) 274-8540
Robert McConnell, Coudersport, PA 16915	(814) 274-9143
H. W. Russell & Sons Maple Farms, Rome, PA 18837	(717) 247-7361
Sugar Bush Supplies, 2611 Okemos Rd., Mason, MI 48854 .	(517) 349-5185
Kinney & Hodgkins Maple Supplies, Throndike, ME 04986	(207) 568-3683
Kinney & Hodgkins Maple Supplies, Yarmouth, ME 04096	(207) 846-4570
Titcomb's Dairy, Farmington, ME 04938	(207) 778-4959
Wyman W. Manes & Son, East Orwell, Ohio 44034	(216) 583-2388
Richards Maple Products, 545 Water St., Chardon, OH 44024	(216) 286-4160
O. C. Stevens & Son, Maple Lane Farm, Mt. Gilead, OH 43338	(419) 946-3300
Reynold's Sugar Bush, Inc., Aniwa, WI 54408	(715) 449-2057
Ivan Puffenbarger, Rt. 637, Blue Grass, VA 24413	(703) 474-2771
Bacon Jugs Canada,	AND RESIDENCE AND THE PROPERTY OF THE PER
Box 152, St. Andrews East, Que. JOV 1XO	(514) 562-2237
, ,	(0.1) 002 2201

# ATTENTION Maple Producers

Leader Evaporator Co., Inc. has completed arrangements with New England Container Company, a division of Crawford Container Company, with plants in Cleveland, Ohio, Philadelphia, Penna., Long Island, N. Y. and now St. Albans, Vt. They will supply the Maple industry with a quality container of the proper size for hot pack Maple syrup, in both lithograph and plain design.

All five sizes will be available in sufficient quantities to meet the needs. It will be to everyones benefit for the Maple producer to place orders for each individuals needs as promptly as possible. In this manner scheduled production and delivery can be programmed for a much better flow.

Please direct all inquiries to Leader Evaporator Co., Inc. or its dealers and agents.



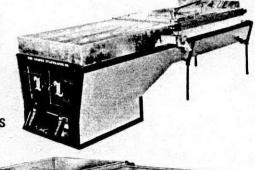
- LAMB & MAPLEFLO PIPELINE SYSTEMS
- OIL FIRED EVAPORATORS
- GAS FIRED EVAPORATORS
- GAS & ELECTRIC TREE TAPPERS

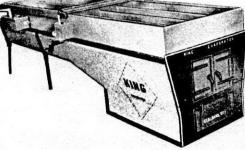
OVER **90** VEAR TREE TAPPERS —GAS/ELECTRIC BACON/KRESS JUGS ALUMINUM STEAM HOODS PARALLEL FLOW PREHEATERS

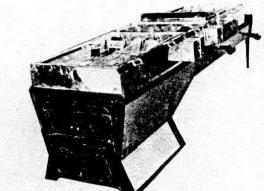
LEADER SPECIAL EVAPORATORS

MONITOR TANKS

WARNER SPOUTS







KING EVAPORATORS
KING TANKS
SOULE SPOUTS

VERMONT EVAPORATORS
VERMONT SPOUTS

Quality and Service since 1888

owned and operated by people interested in MAPLE to better serve the MAPLE Producer — Contact us for all your MAPLE needs.

# Leader Evaporator Co. Inc.

25 Stowell St., St. Albans, Vermont 05478

802-524-4966 802-524-3931

# SALE - 190,000 POUND - SALE

PRE - SEASON - MAPLE - TUBING SALE

5/16 PVC TUBING APPROX. 20. LB. TO THE 500' ROLL. FIVE & ONE HALF CENTS PER FT. .070 TO .075 OF AN INCH WALL THICKNESS, #78S SPOUTS .20 EACH #34 - Ts & #46 CONN.

.10 EACH

1/2" - 3/4" & 1" MAINLINE AT LAST YEARS PRICES

SALE WILL CONTINUE UNTIL
LAST POUND IS SOLD

# SEE YOUR NATURALFLOW DEALER

SALE GOOD ONLY IN U.S.A.

BOB LAMB "NATURALFLOW"

Bernhards Bay, New York 13028

Phone: 315-675-3652 Home 315-675-3559